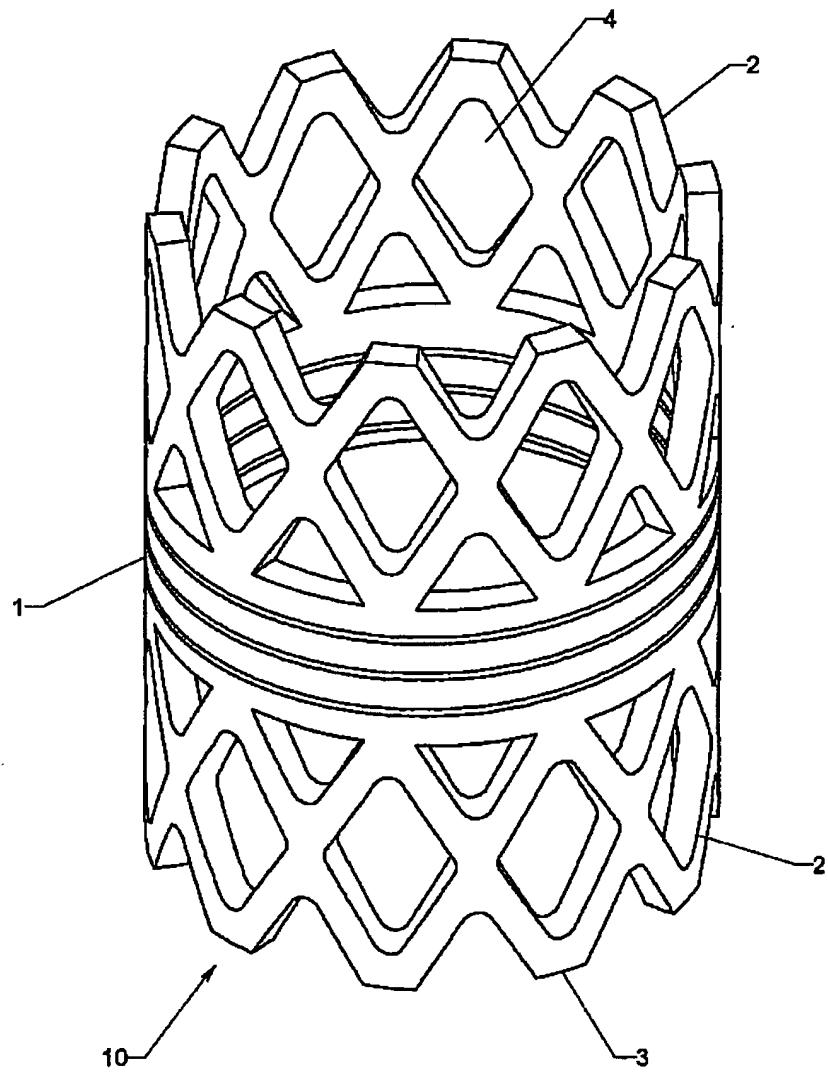


Fig. 1



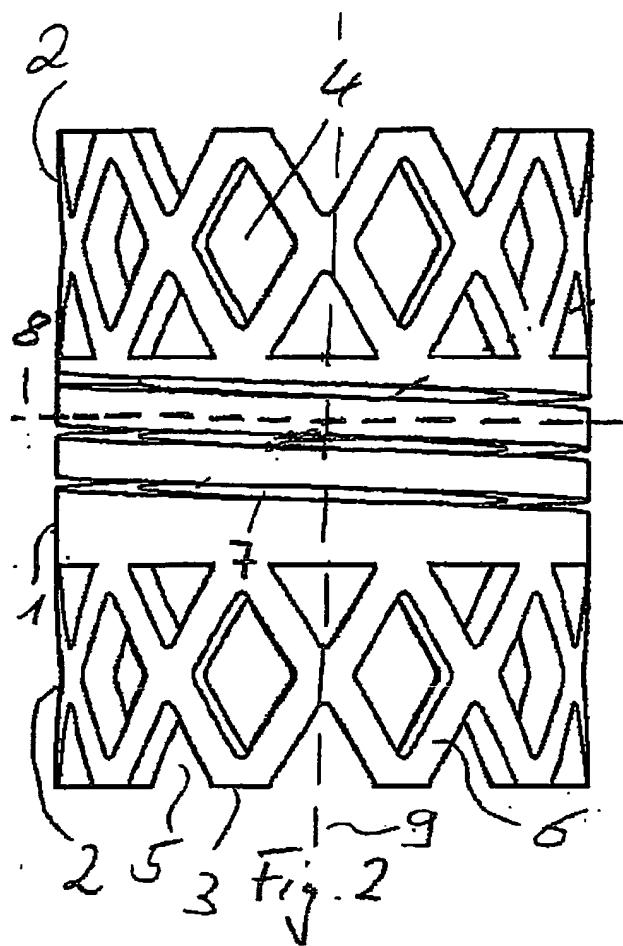
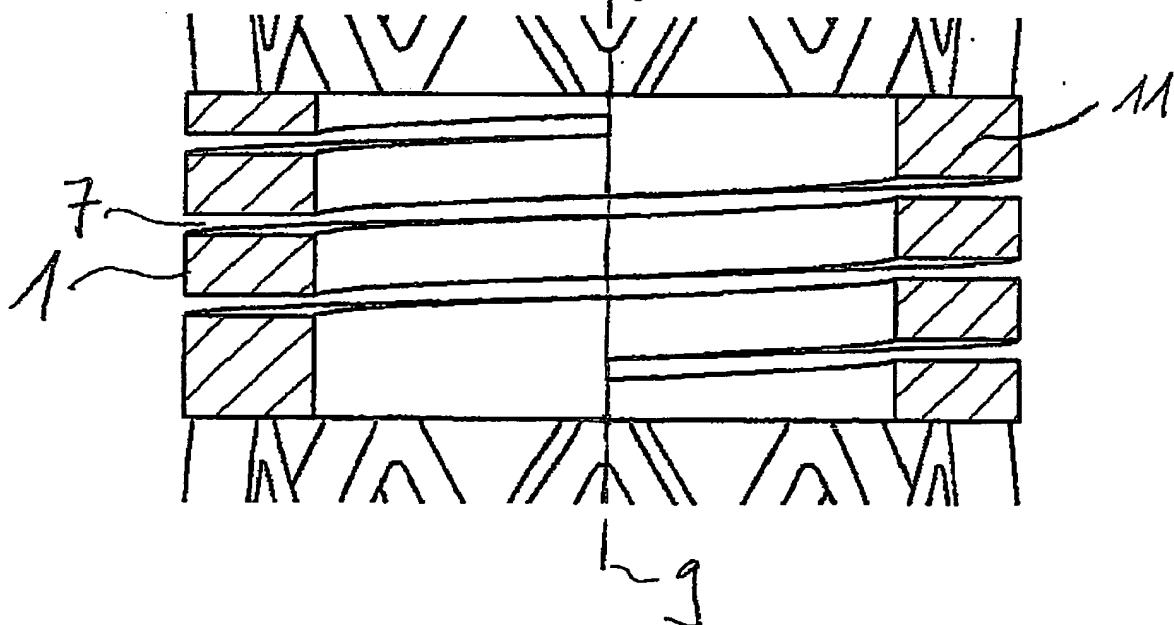


Fig. 3



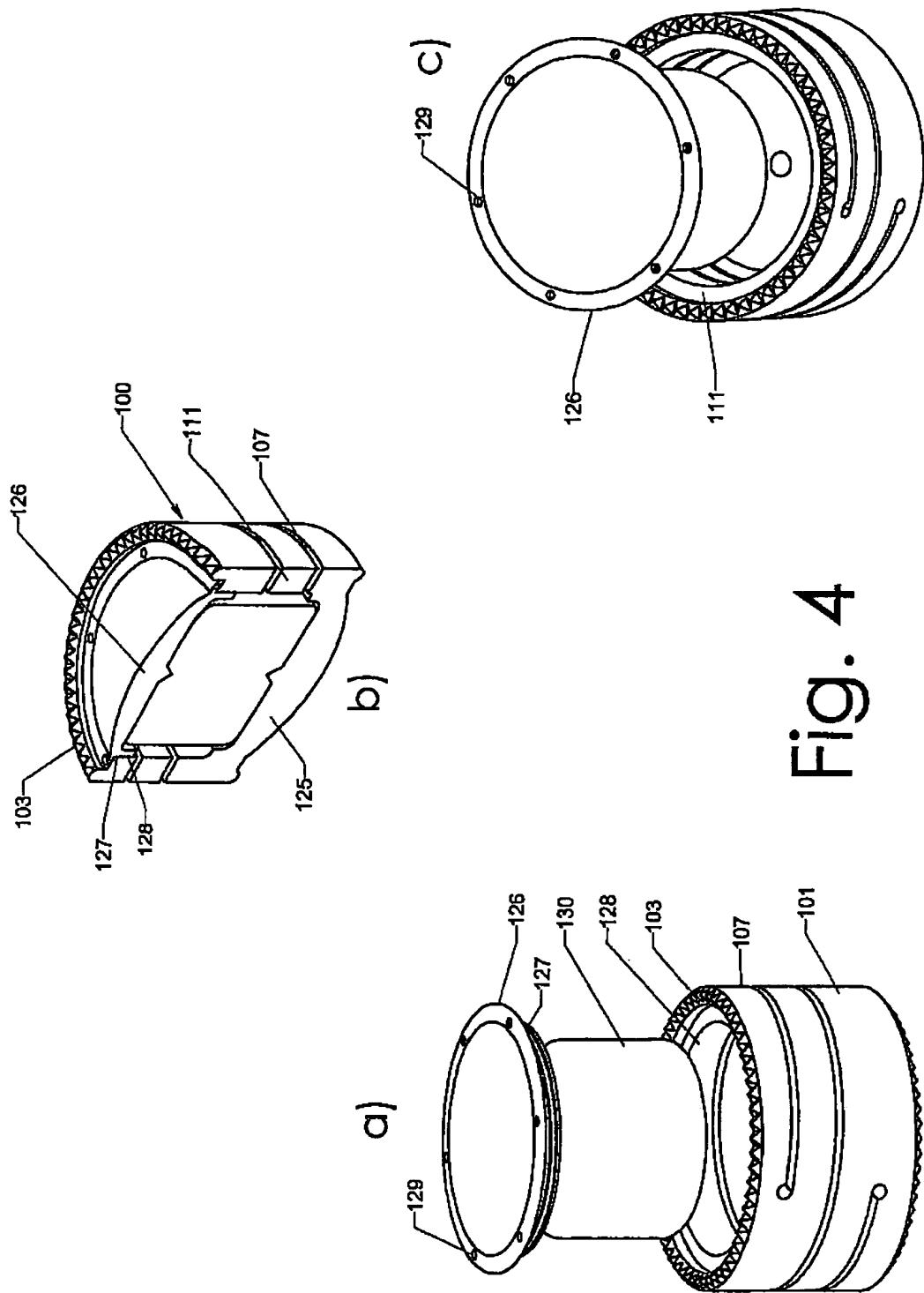


Fig. 4

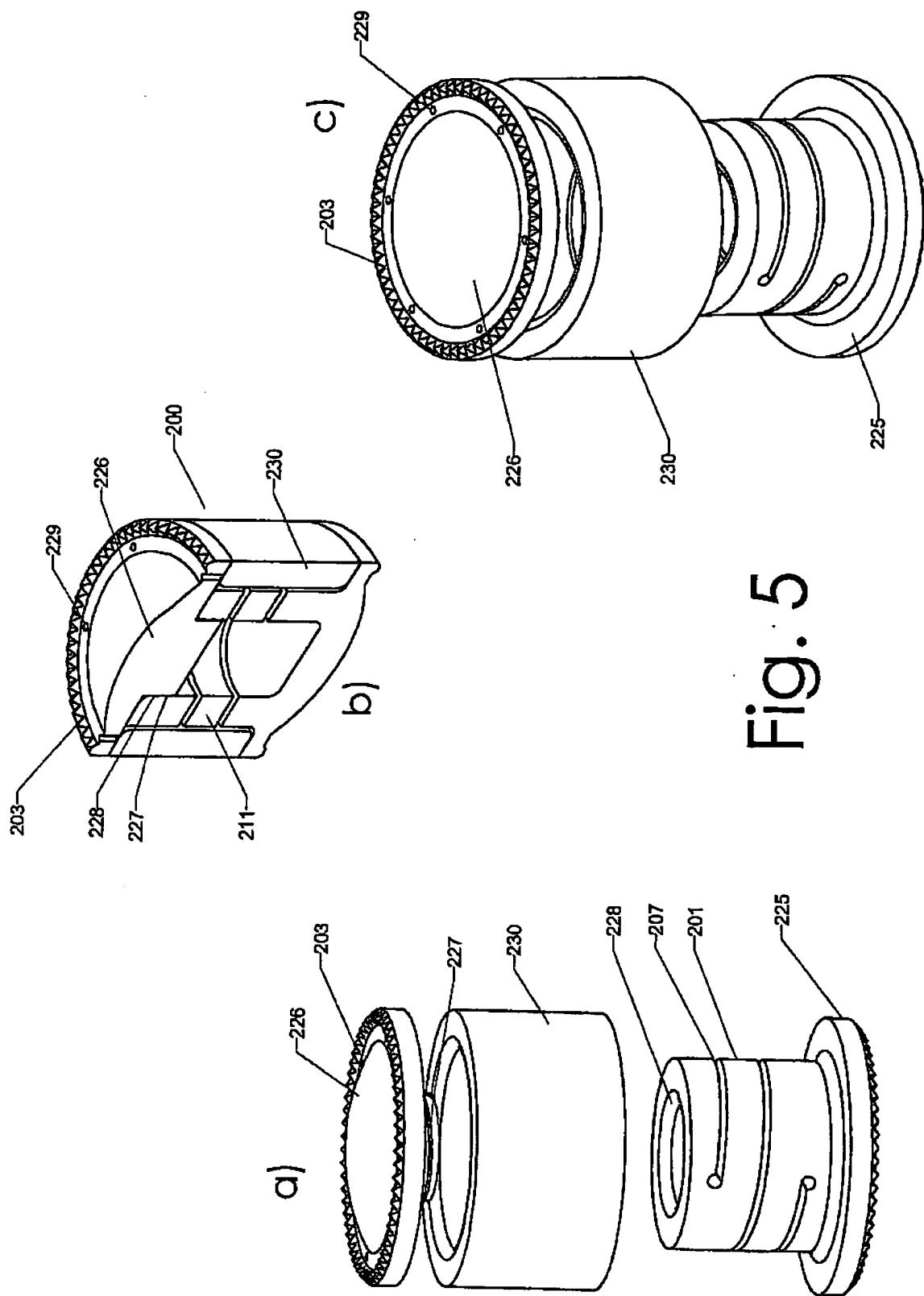
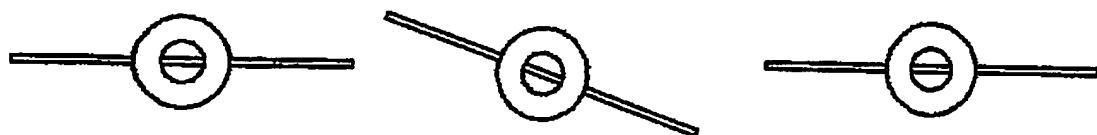


Fig. 5

1. Startloch  
-> 2seitig = 2gängig

fast 1/2 Gang fertig  
-> 2seitig = 2gängig

fertig gemacht  
-> 2seitig = 2gängig



Drehung von Bautell

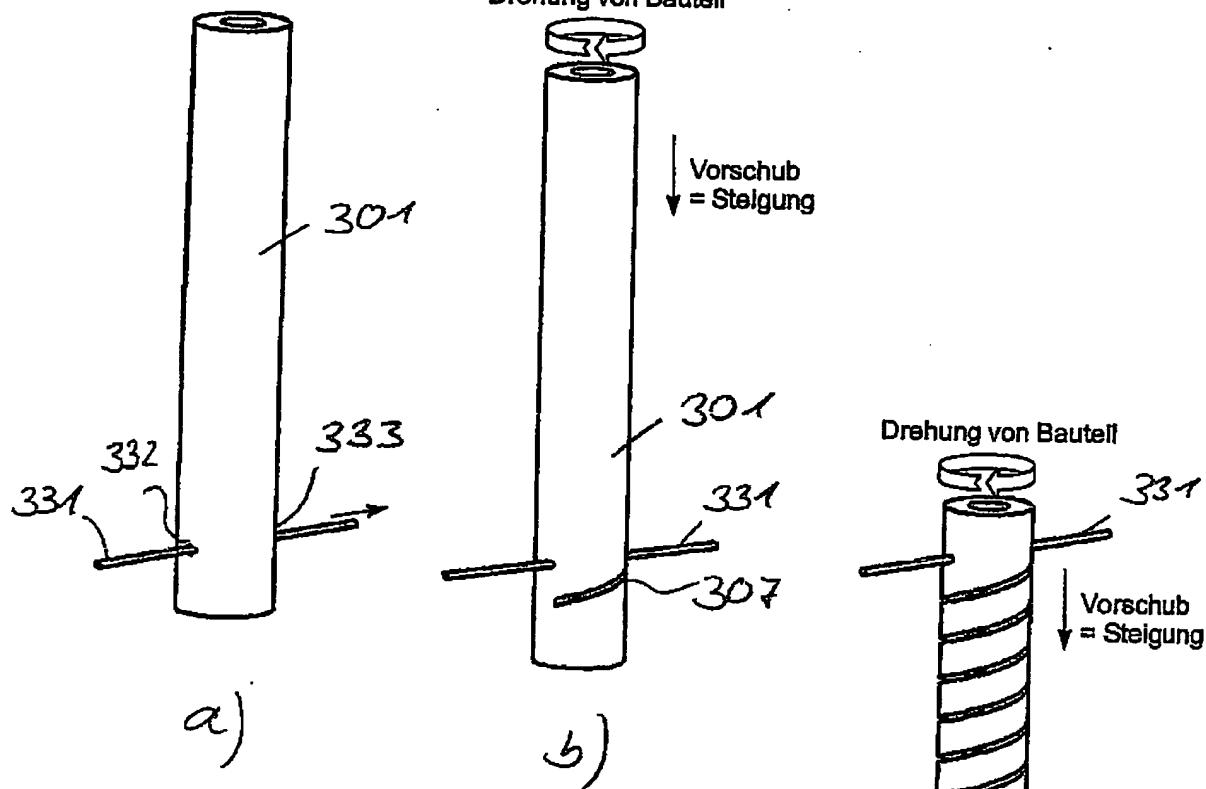


Fig. 6

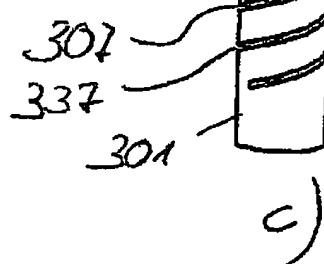


Fig. 8

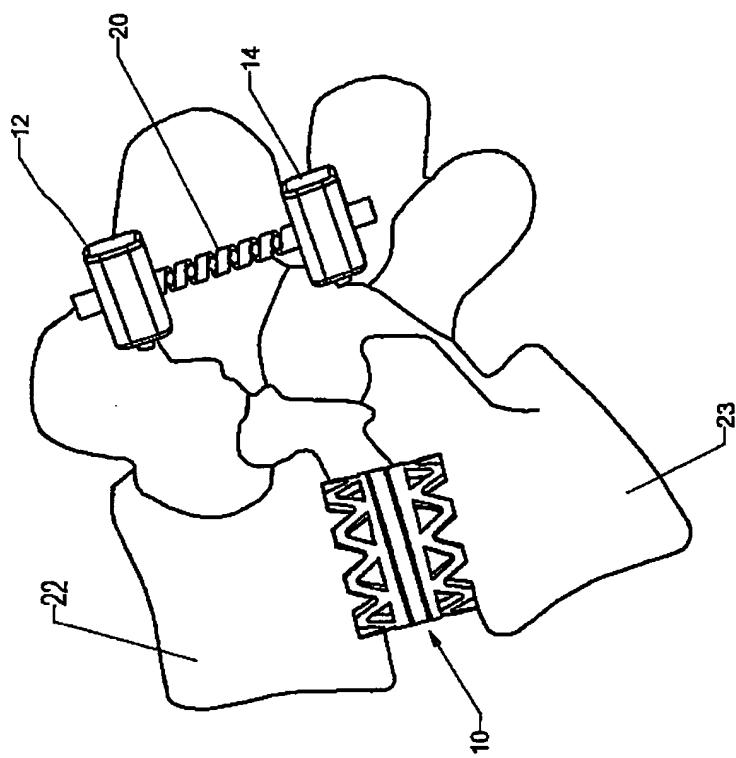
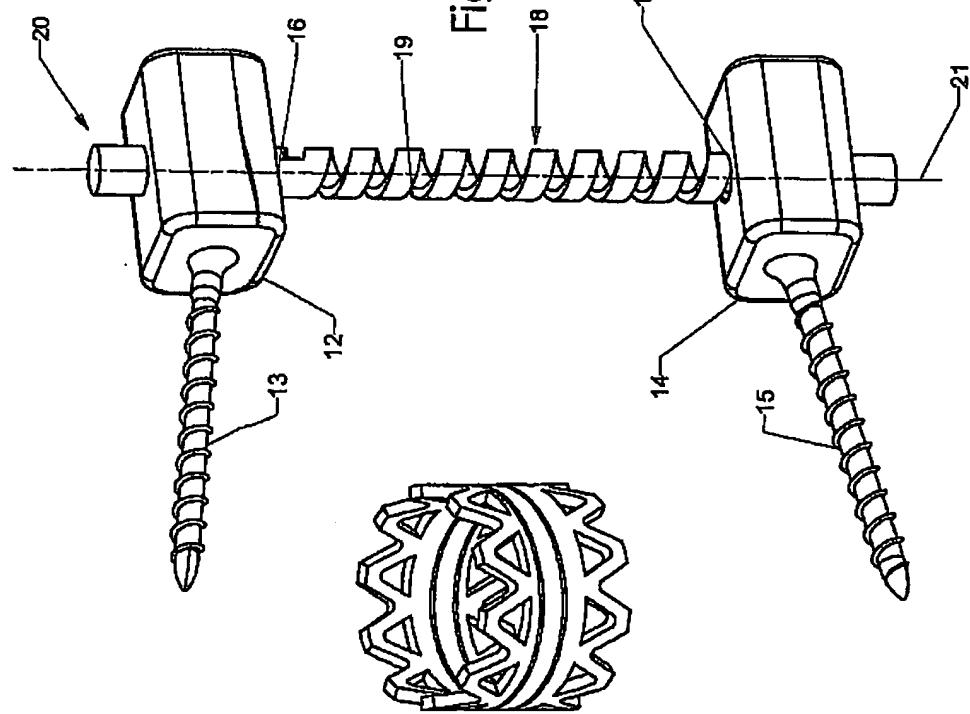
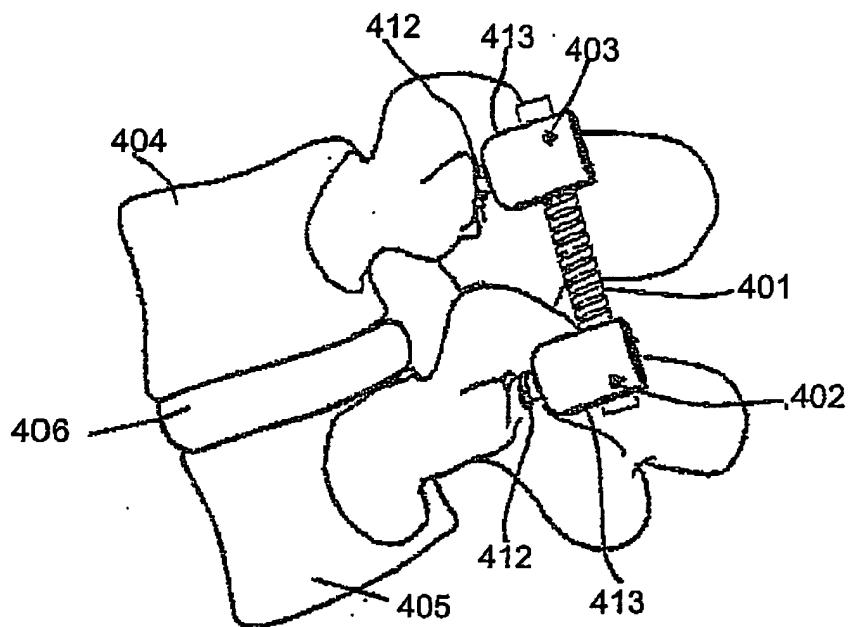
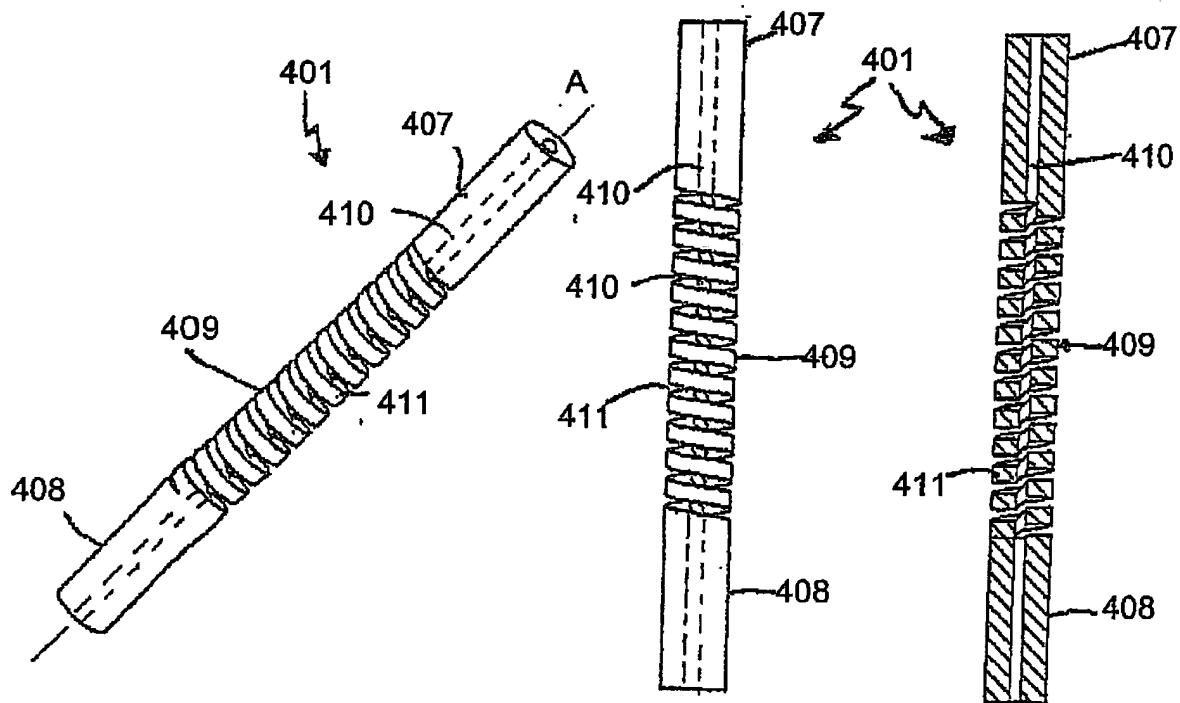


Fig. 7





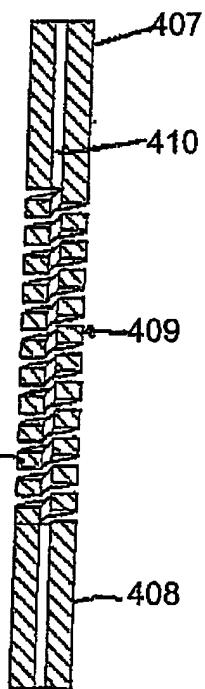
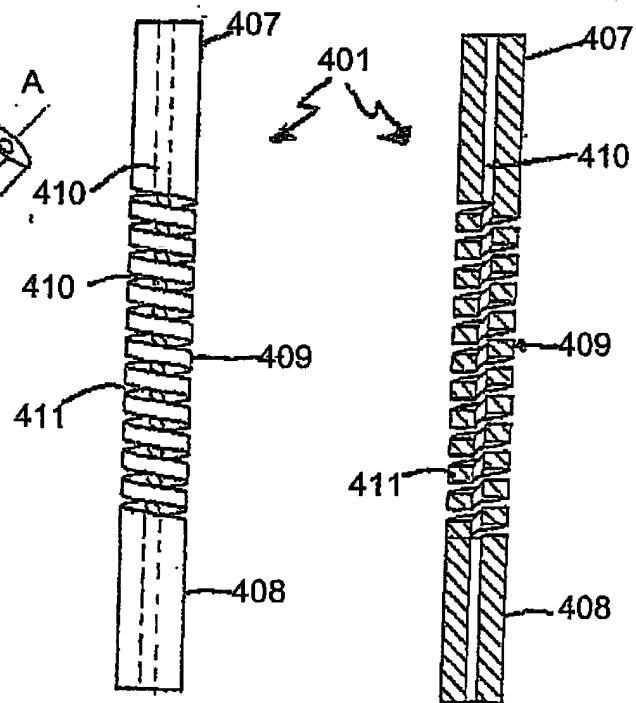
*Fig. 9*

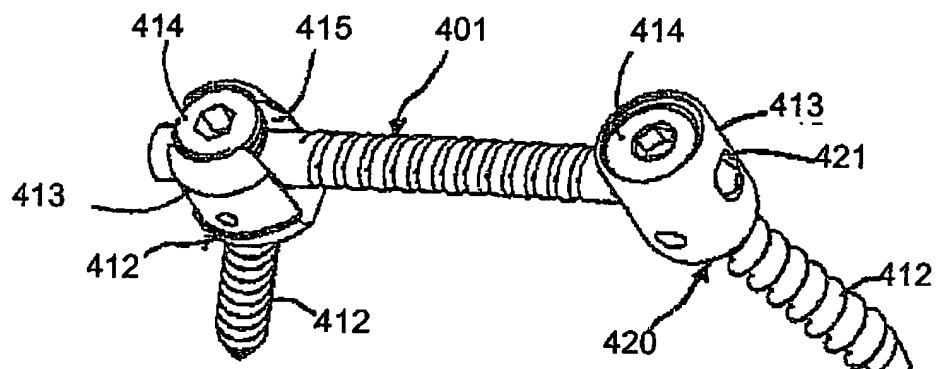


*Fig. 10*

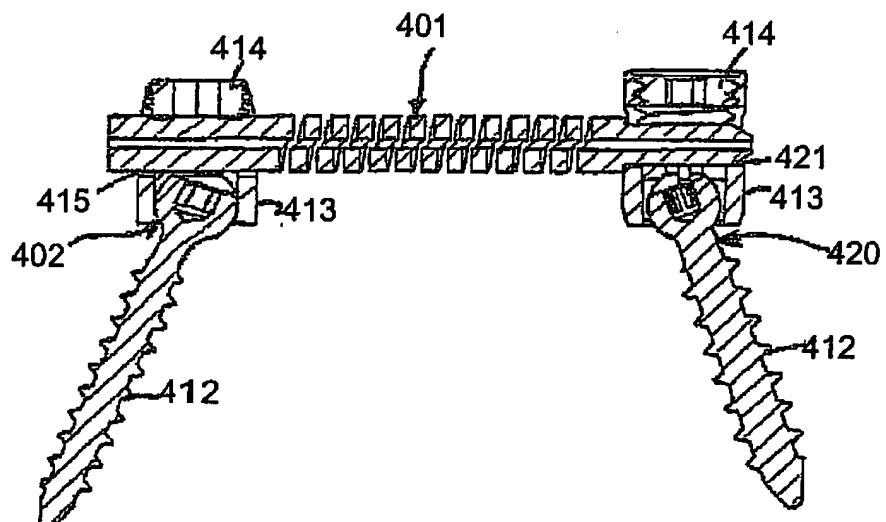
*Fig. 11a*

*Fig. 11b*

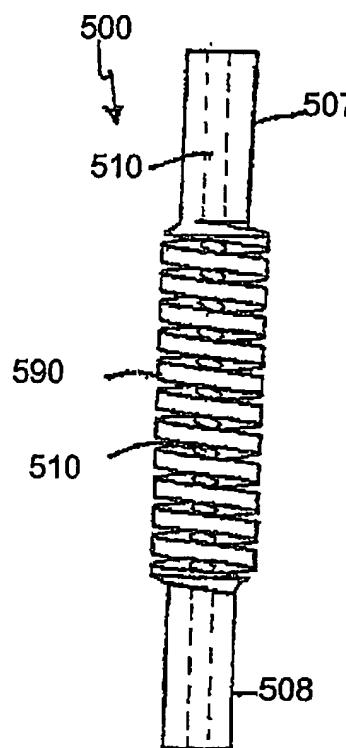
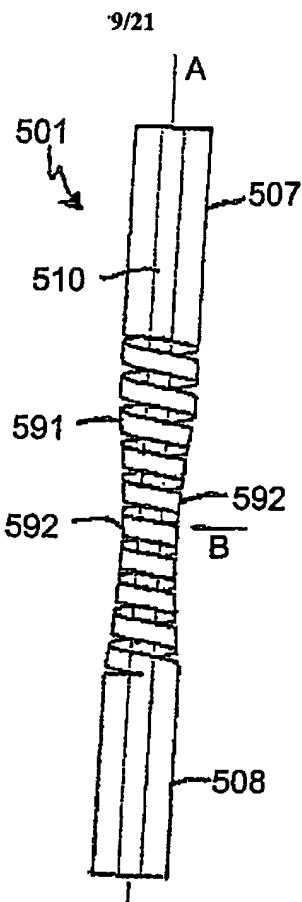
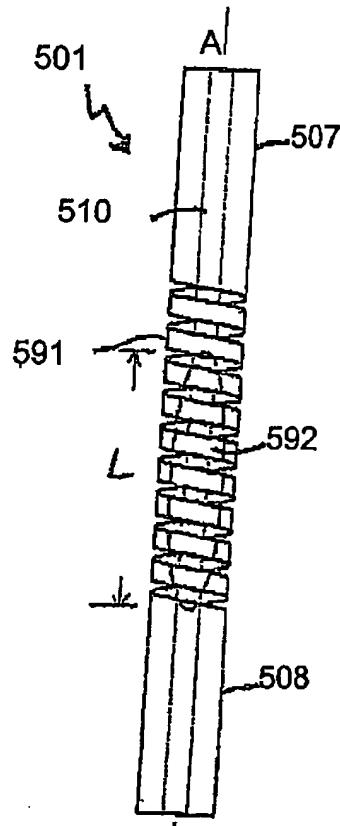
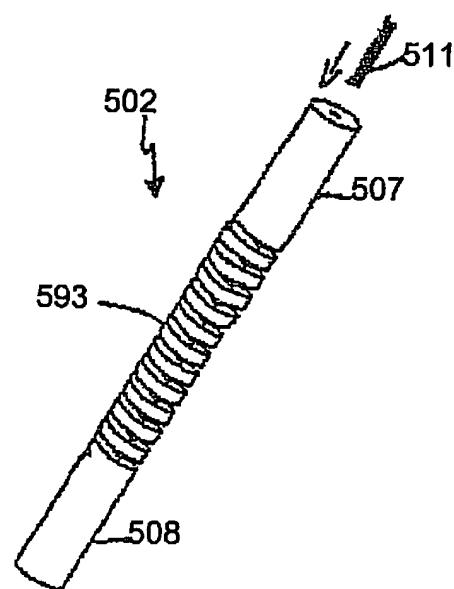
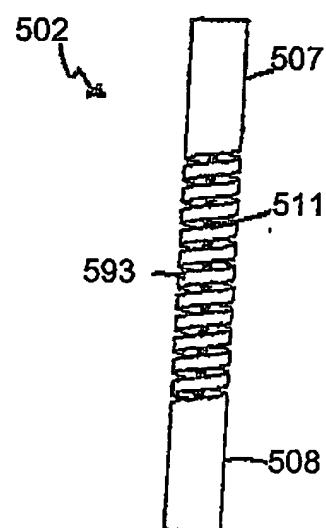
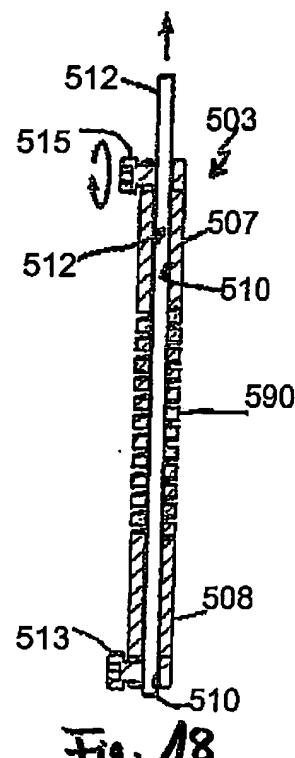




*Fig. 12a*



*Fig. 12b*

**Fig. 13****Fig. 14****Fig. 15****Fig. 16****Fig. 17****Fig. 18**

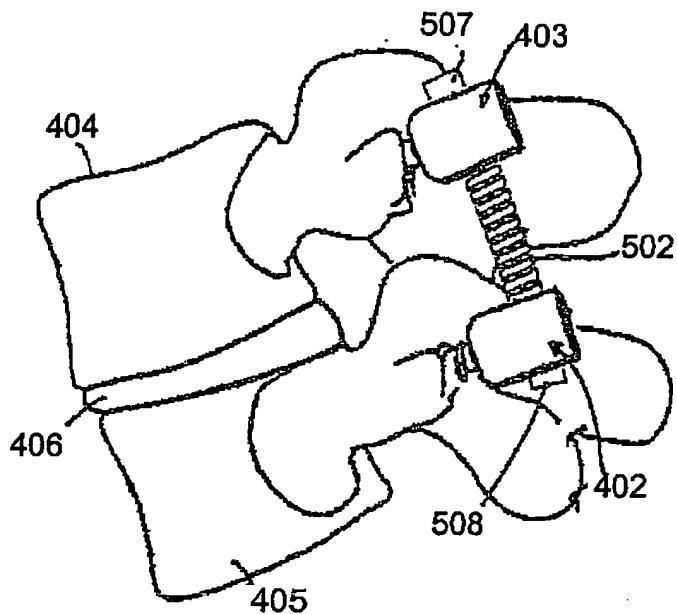


Fig. 19

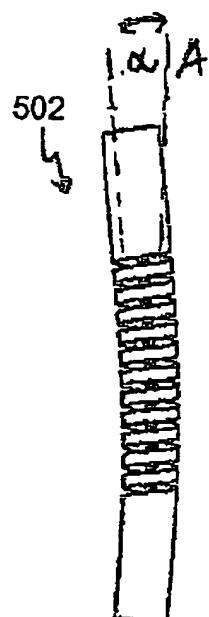


Fig. 20

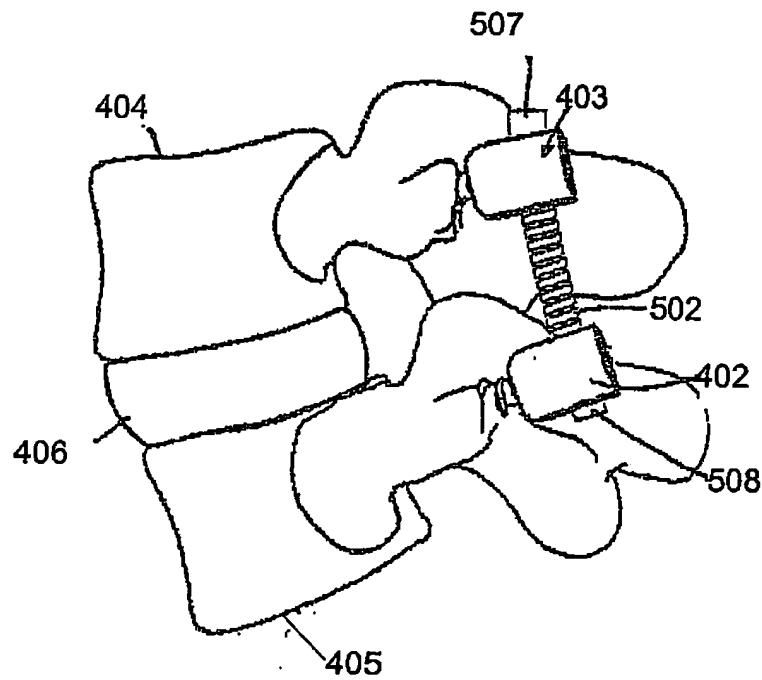


Fig. 21

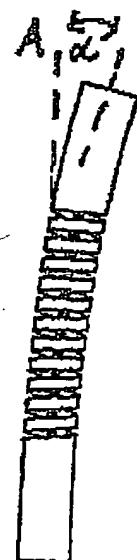
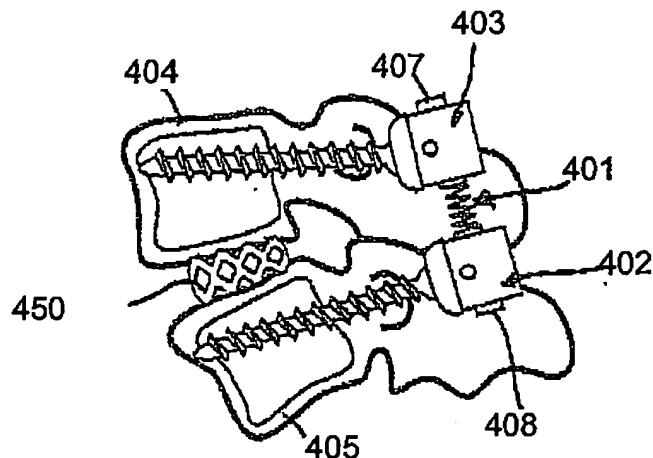
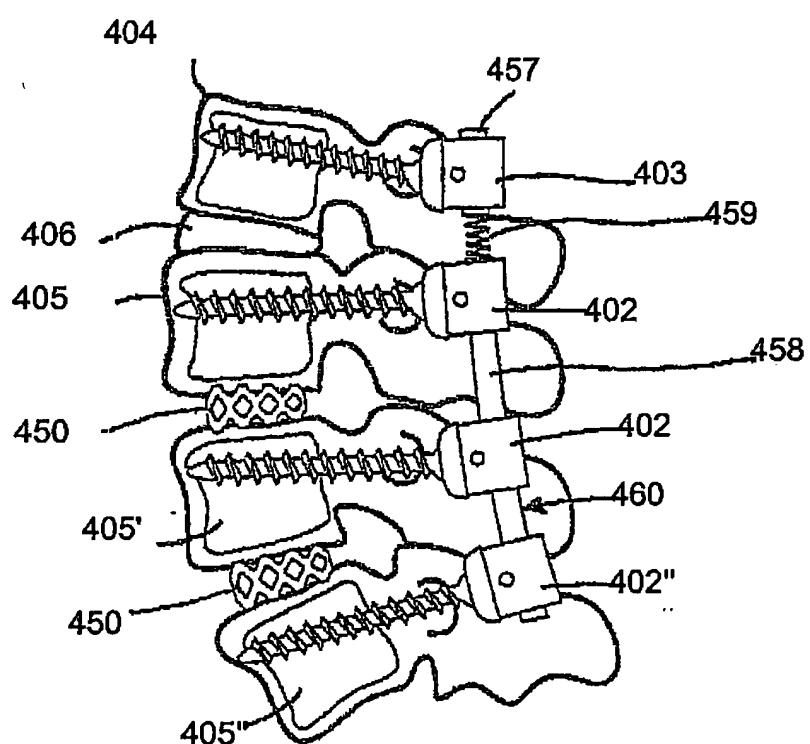


Fig. 22



*Fig. 23*



*Fig. 24*

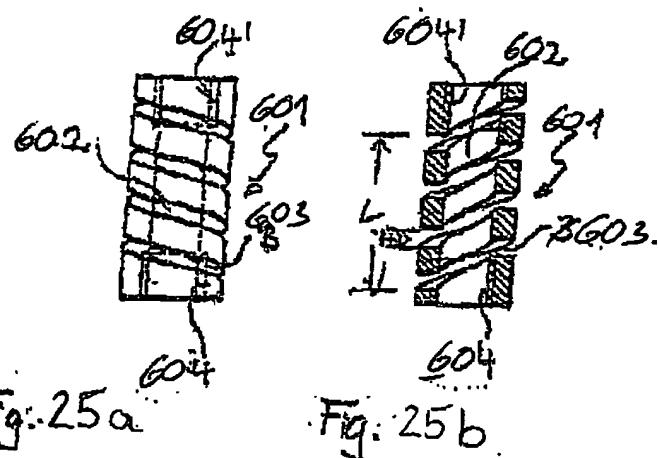


Fig. 25a

Fig. 25b

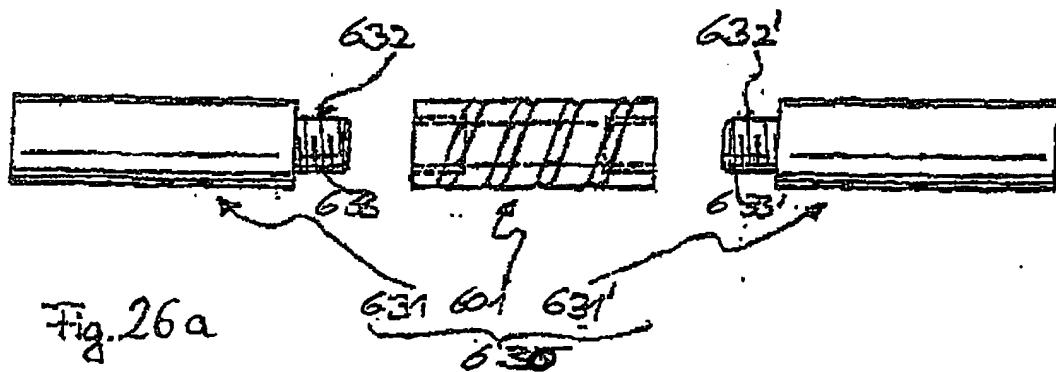


Fig. 26a

631 601 631'

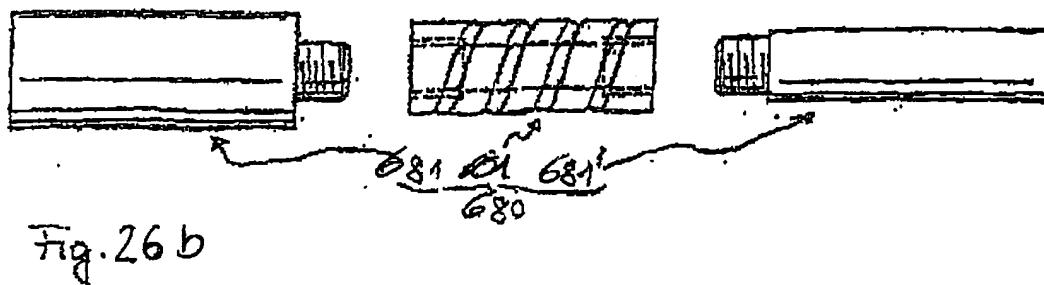


Fig. 26b

631 601 631'

630

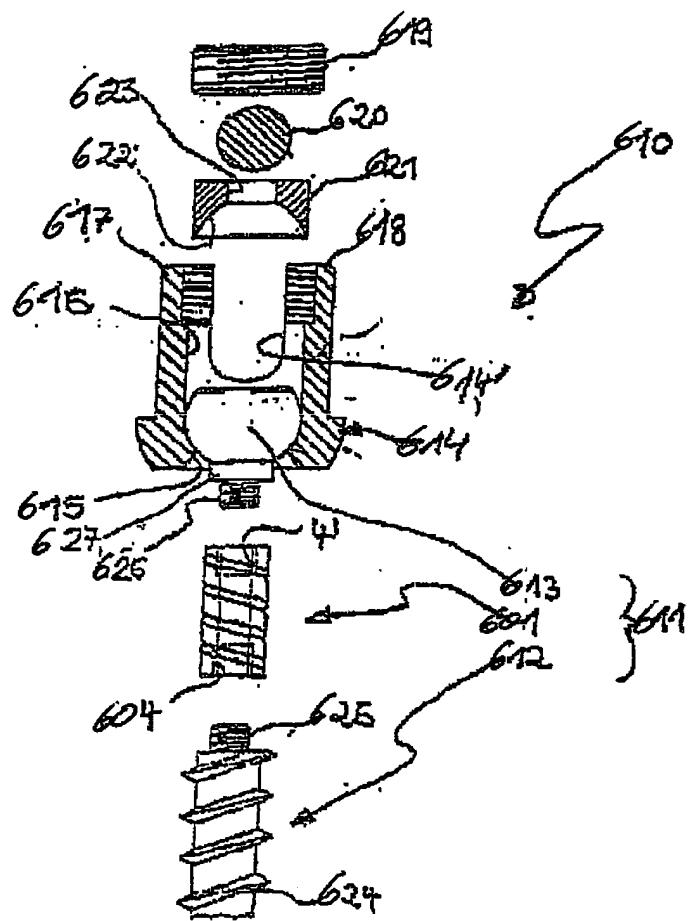


Fig. 27

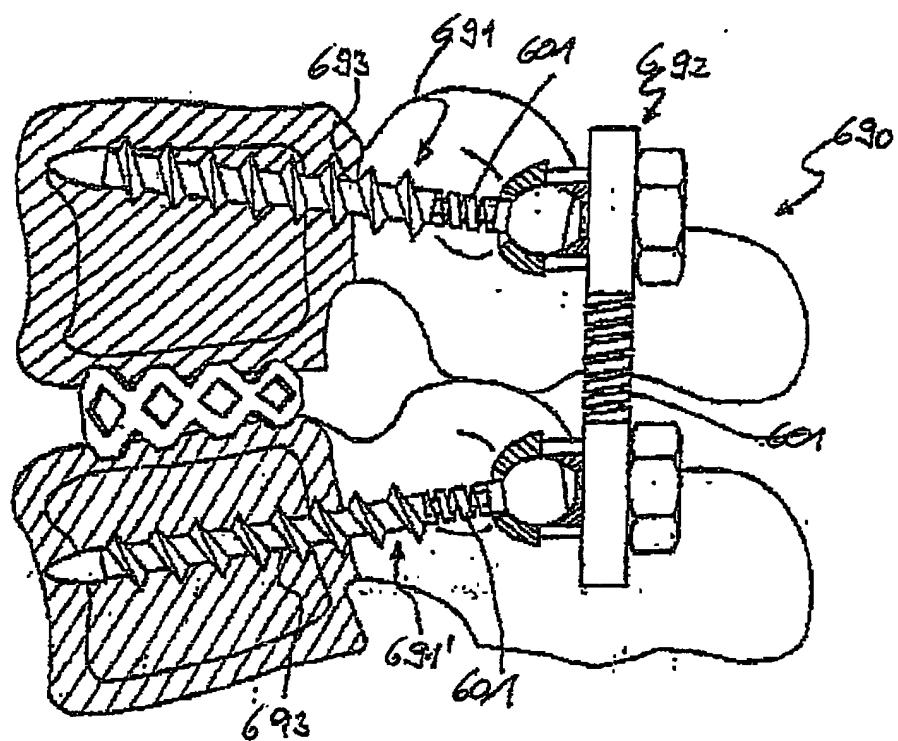


Fig. 28

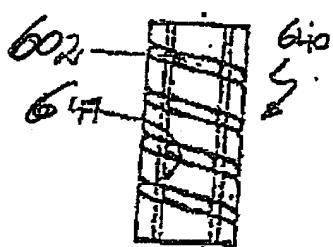


Fig. 29

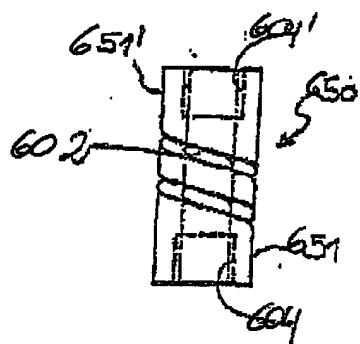


Fig. 30

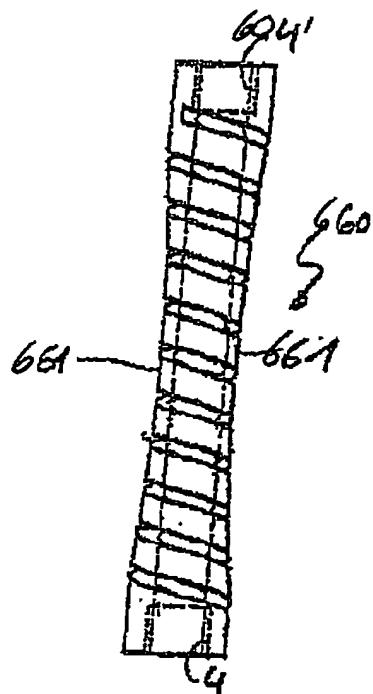


Fig. 31a

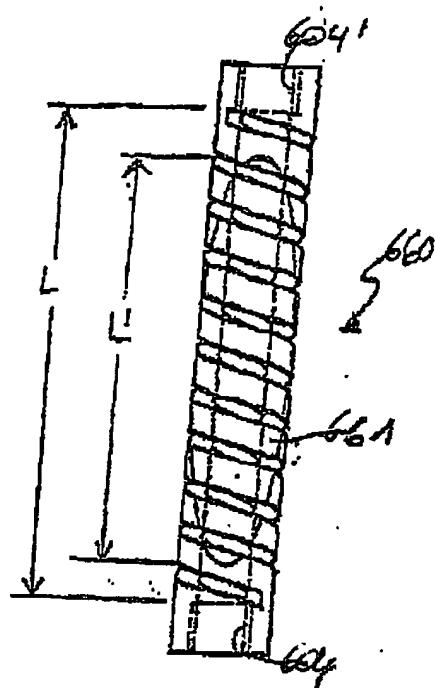


Fig. 31b

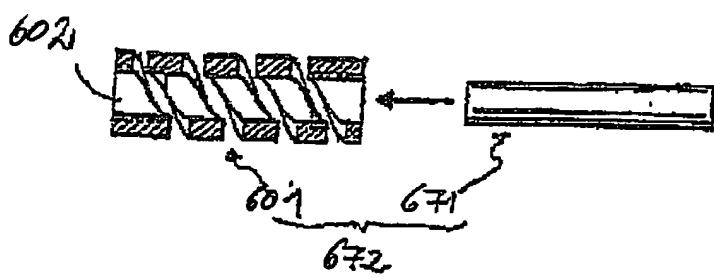


Fig. 32

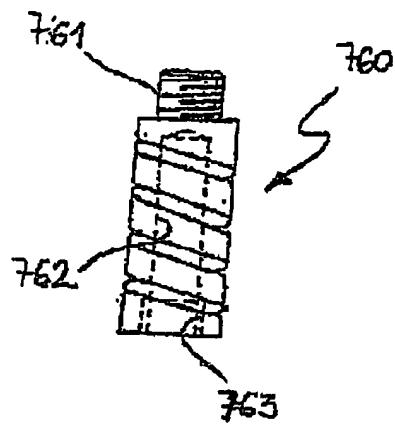


Fig. 33

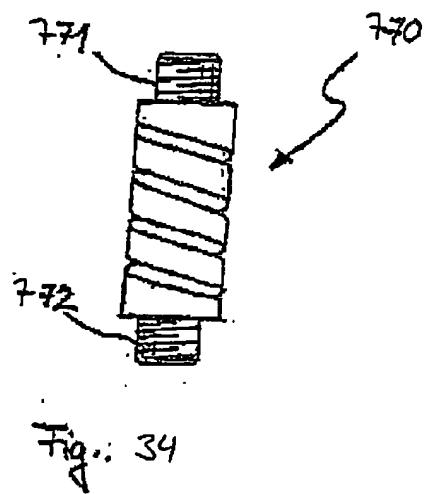
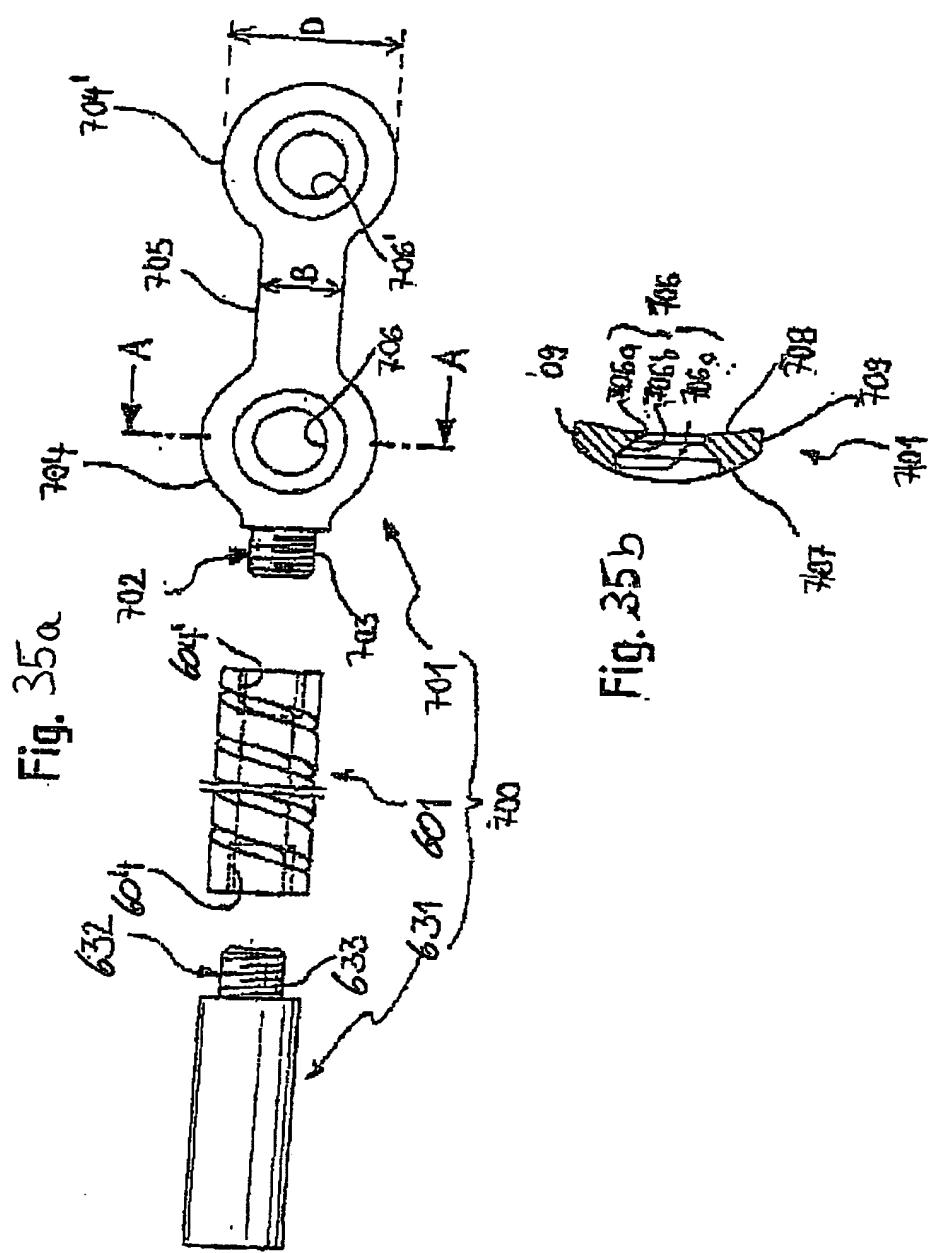


Fig. 34



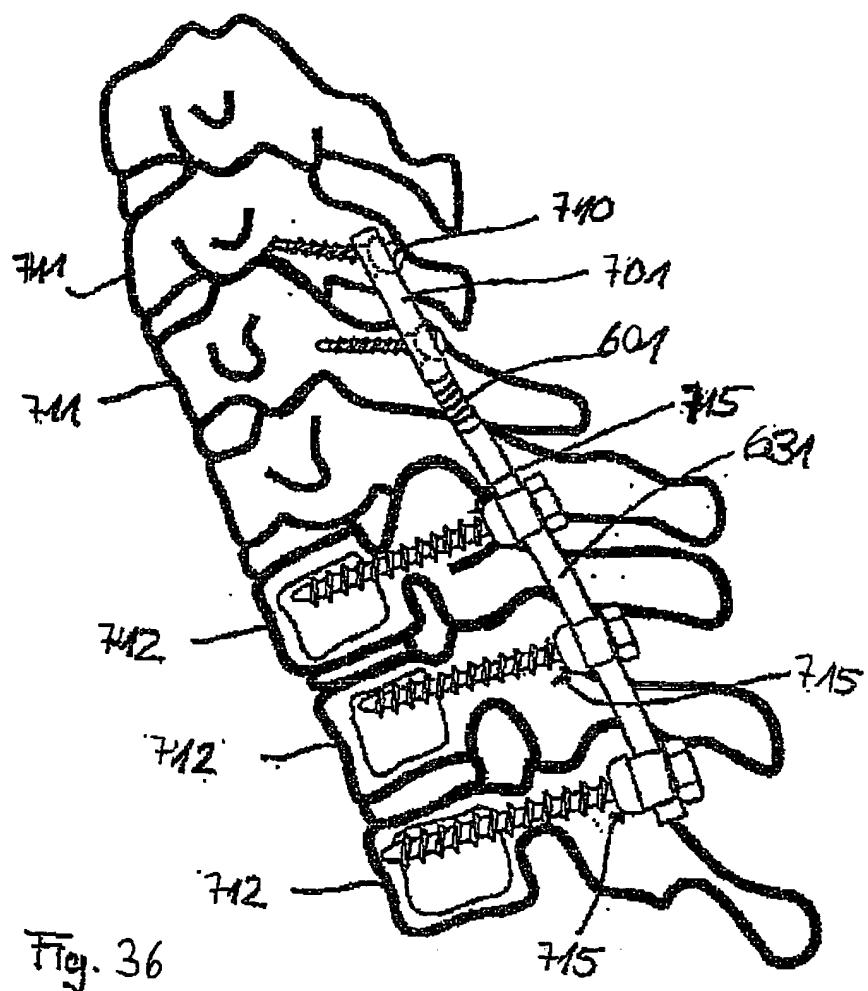


Fig. 36

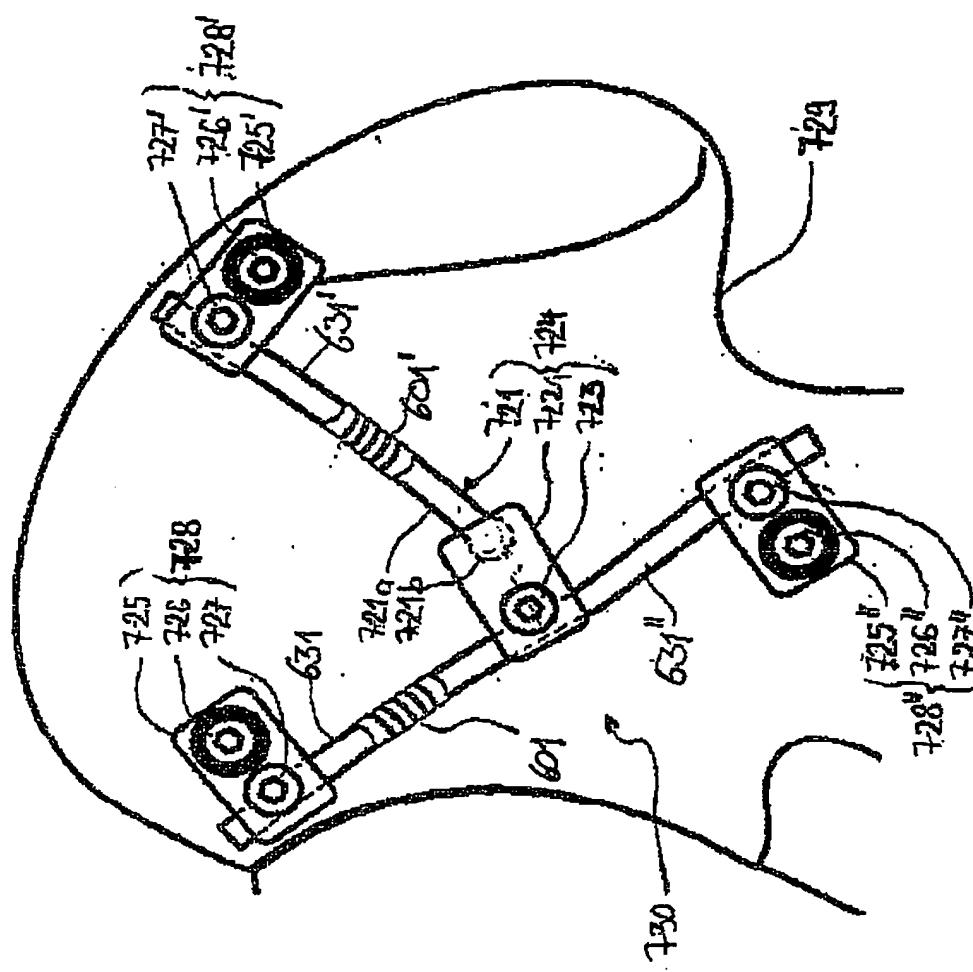
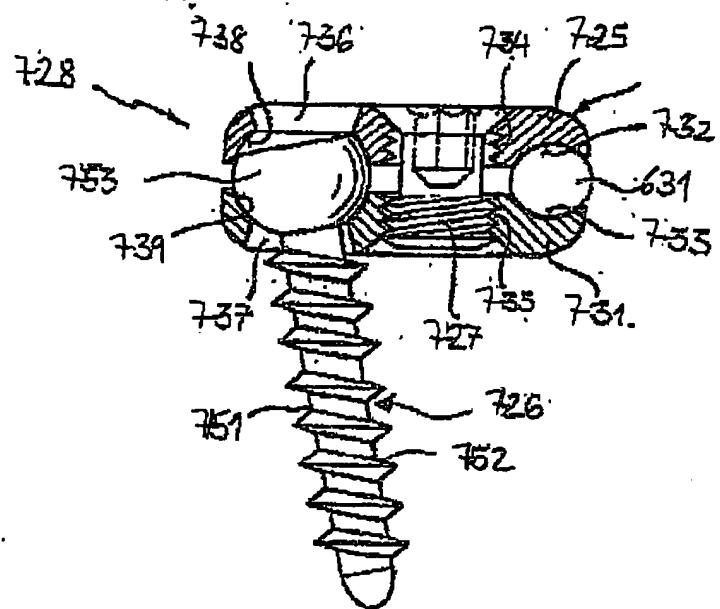


Fig. 37a

Fig. 37b



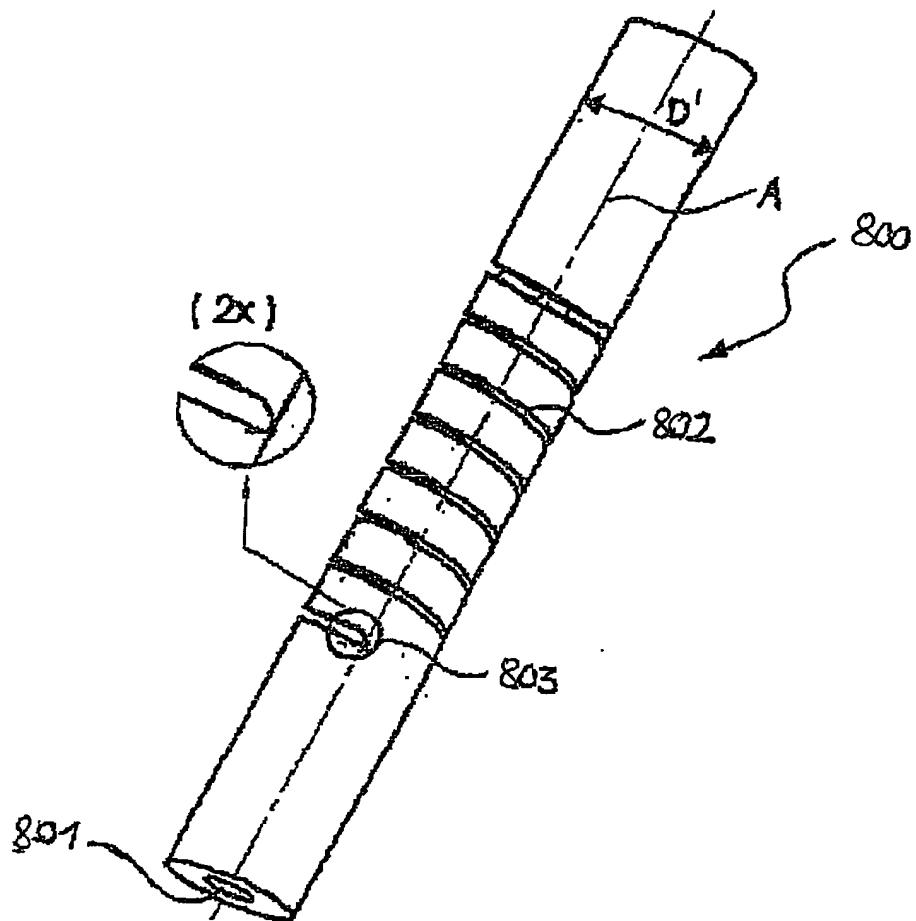


Fig. 38